Dat	a ID	REAMER	Report Title				Used Tool (Comventional)					
		ILAWLI	-									
u	Secrecy of Data		Customer Information		Machine and Holder		Work Piece					
natir	Date Created	Entered by	Customer Nr		M/C Maker		Process					
orm			Customer		M/C Desc.		Thread Limit					
- I	Current Status	Verified by			Machine Type		Material Std.					
era			Industry Operator		Spindle KW		Material Type					
Gen	Last Editted				Spindle Size		Material Desc.					
			Country		Holder Type		Hardness					
	1	Conventional	Test 1	Test 2	Test 3	Test 4	Work Pi	ece Desc.				
	Manufacturer					<u> </u>						
	Tool Name						-		Used Tool (Test 1)			
	Size						-					
	Chamfer Length Reamer						-					
	Boring tolerance Tool Material						-					
	EDP											
	Coating		 				-					
	Number of Flutes		 				-					
	Vc (m/min)						-					
2	n (min-1)	 	†			-	-					
tion	Bore length						Clamping	Condition				
ibi	Drill Maker				-				Used Tool (Test 2)			
ပိ	Pre-Hole Dia.(mm)		†				=		, ,			
ij	Pre-Hole Depth (mm)						-					
Cui	Blind / Through						-					
	Coolant											
	Coolant Dilution											
	Coolant BAR											
	Criteria											
	Time or Cut Dist.						•					
	Decision											
							Me	emo	Used Tool (Test 3)			
	Issue to Resolve		·				1					
S	OSG Proposal											
lote	Results											
2	Advice 1											
	Advice 2											
S	Customer Request		Target for positive test result?		Approved /	Not Approved	Test Result					
00									Used Tool (Test 4)			
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est Management:												
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